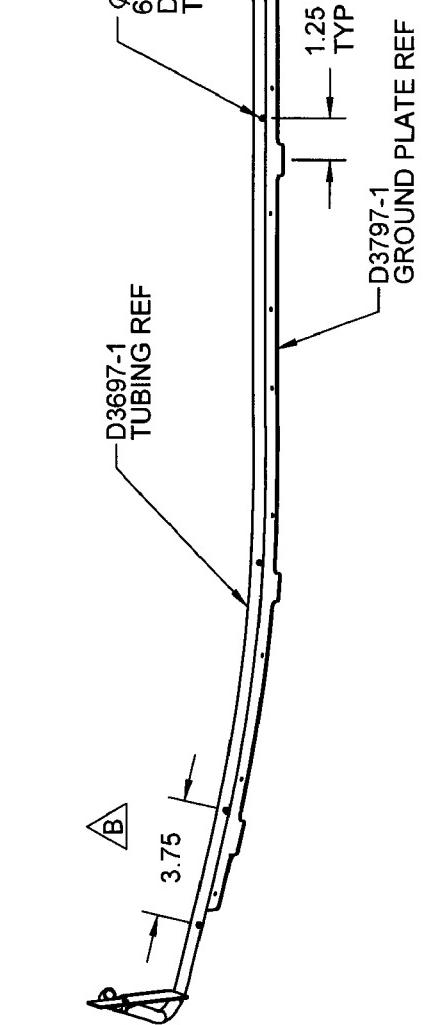
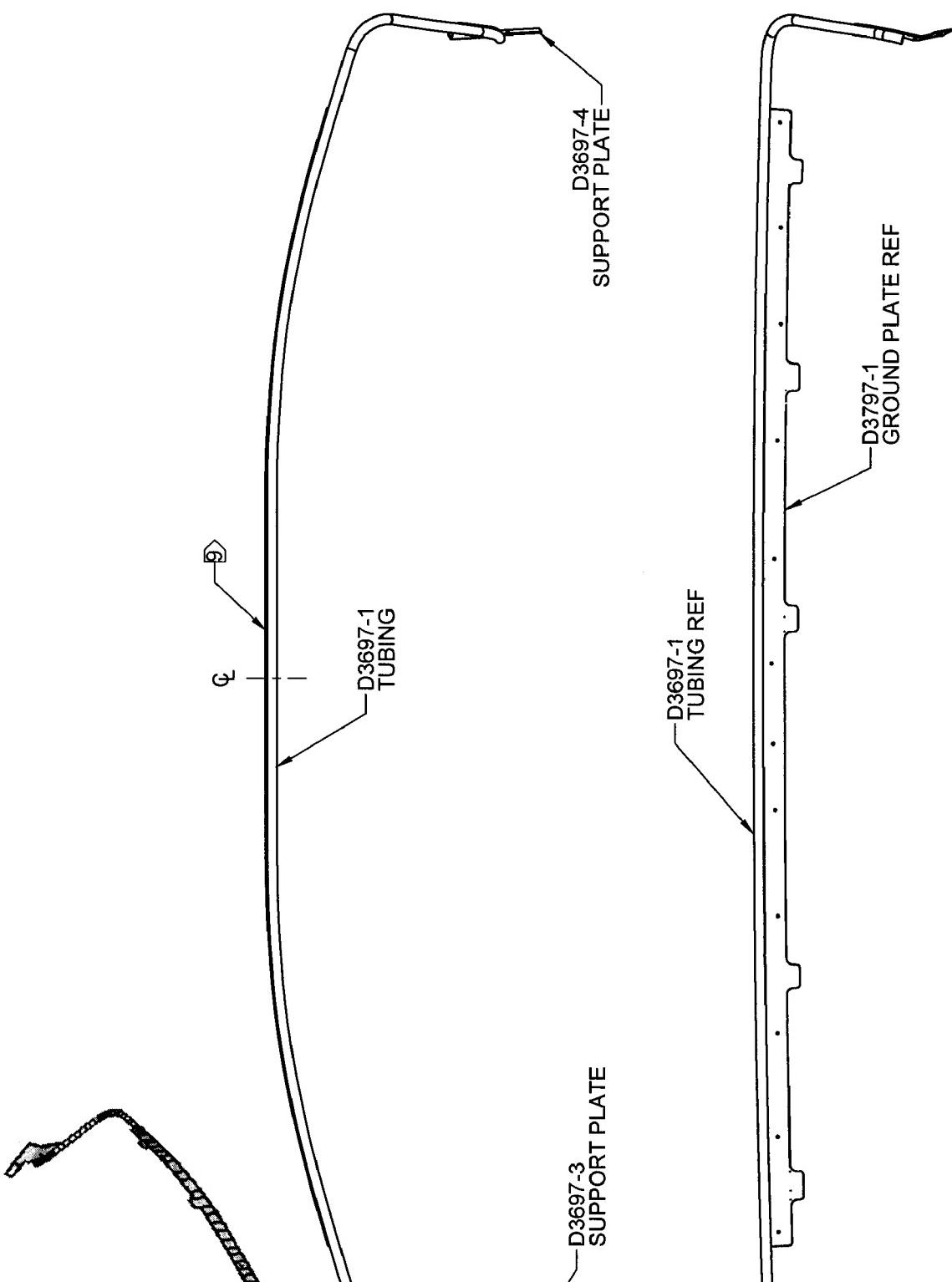


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02-07-08 M

PART LIST

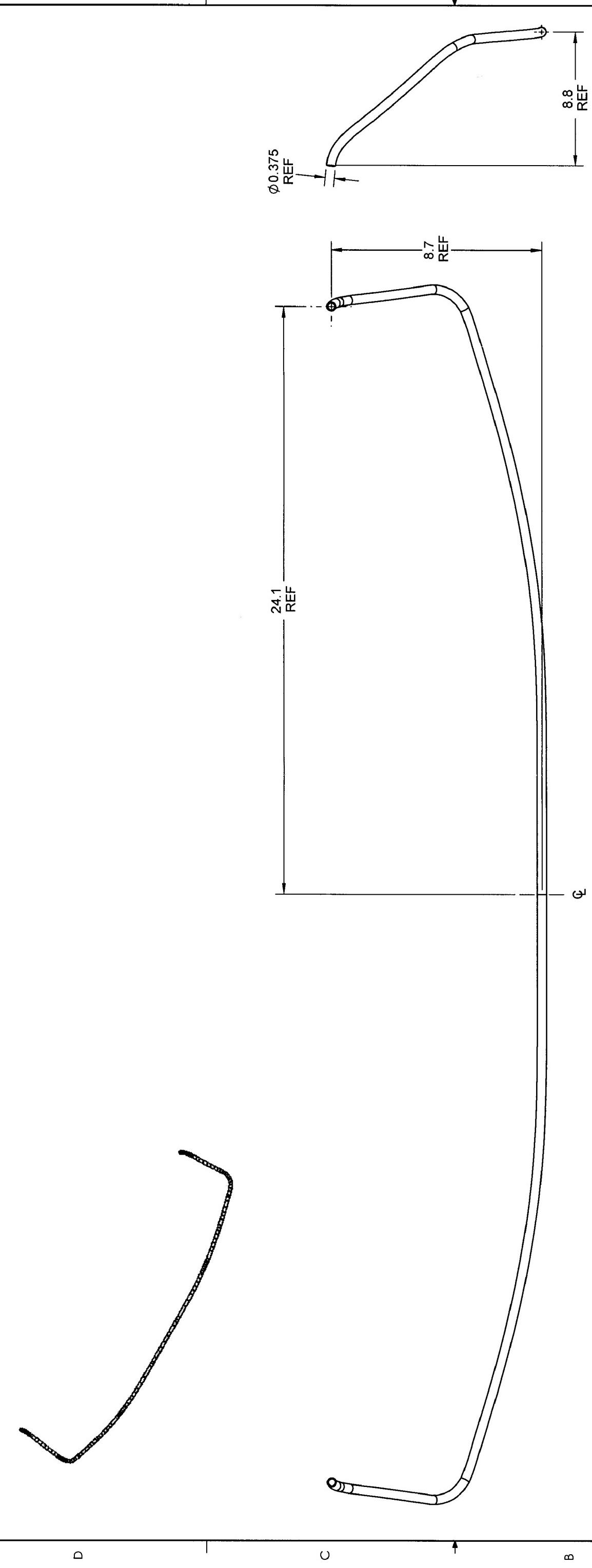
QTY	PART NUMBER	DESCRIPTION
X	D3697-041	TUBE ASSEMBLY
1	D3697-1	TUBING
1	D3697-3	SUPPORT PLATE
1	D3697-4	SUPPORT PLATE
1	D3797-1	GROUND PLATE

B	REMOVE POWDER COAT & MASKED HATCHED AREAS. SHEET 1 ZONE A.8; ADD Ø0.161 HOLE. SHEET 1 ZONE B.7	RF	08.06.02
A	NEW ISSUE	RF	08.05.26
REV.	BY	DATE	
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	
MFG. APPR.	RF	REV. B	
APPROVED	RF	D3697	SHEET 1 OF 3
DE APPR.	RF	TITLE	SCALE
DATE	08.06.02	TUBE ASSEMBLY	NTS



NOTES:
 1) WELD PER QSI 004
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.55 lbs
 8) LOCATE D3697-3/4 ON D3697-1 USING DT9009 WELDING JIG
 9) CENTER D3797-1 GROUND PLATE ON D3697-1 TUBING

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D3697-1 TUBING

NOTES:
 1) MATERIAL: 6061-T6 OR 6061-T62 (WW-T-700/6) ALUMINUM TUBING Ø 0.375 x 0.049 WALL
 (REF. DART SPEC. M6061T6T0.375W0.049)

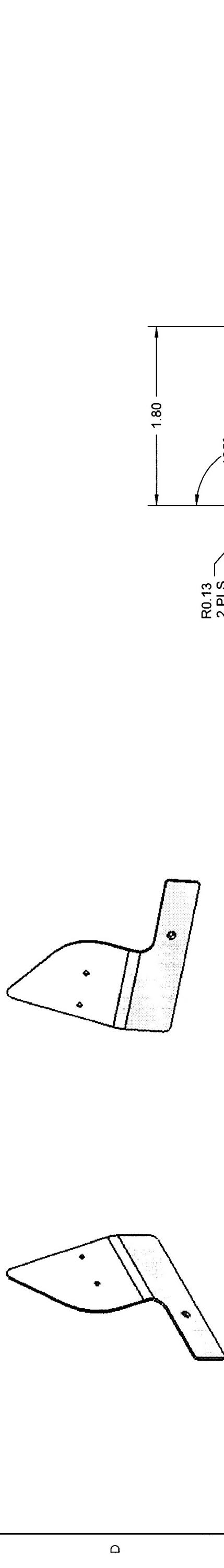
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.26 lb
- 8) FABRICATE USING TEMPLATE DT9003

RELEASED
OCT 06/08

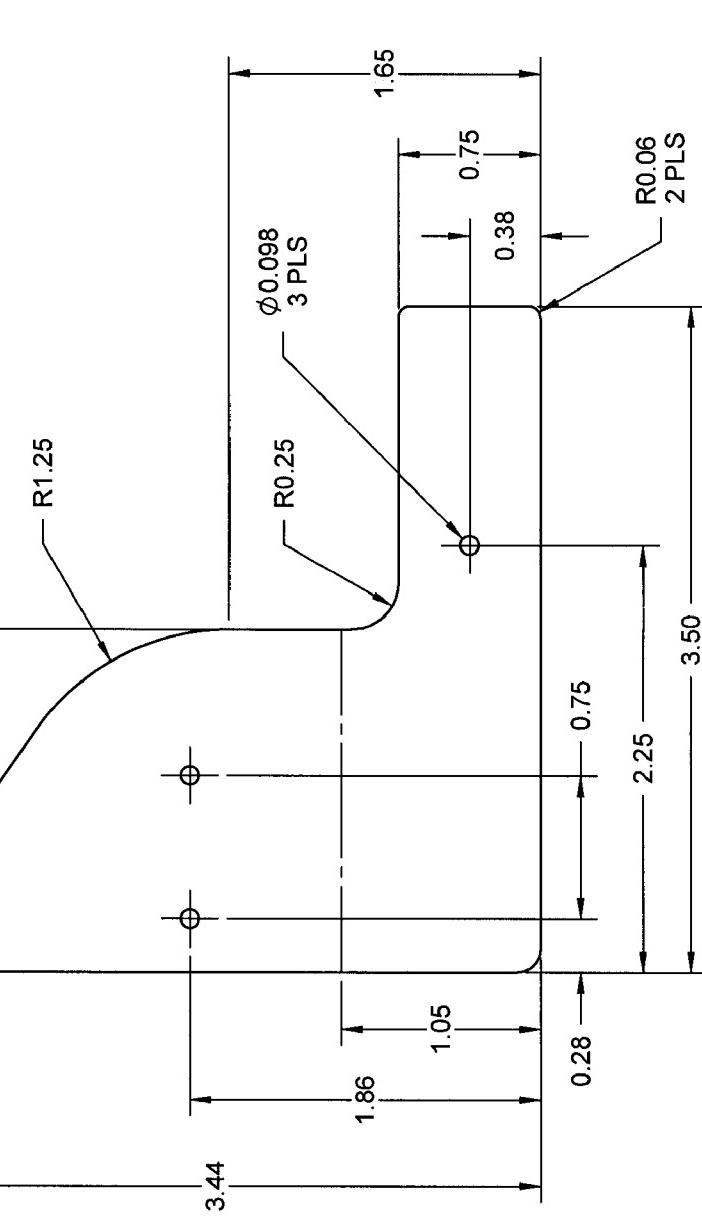
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
D3697

REV. B
SHEET 2 OF 3
SCALE
NTS

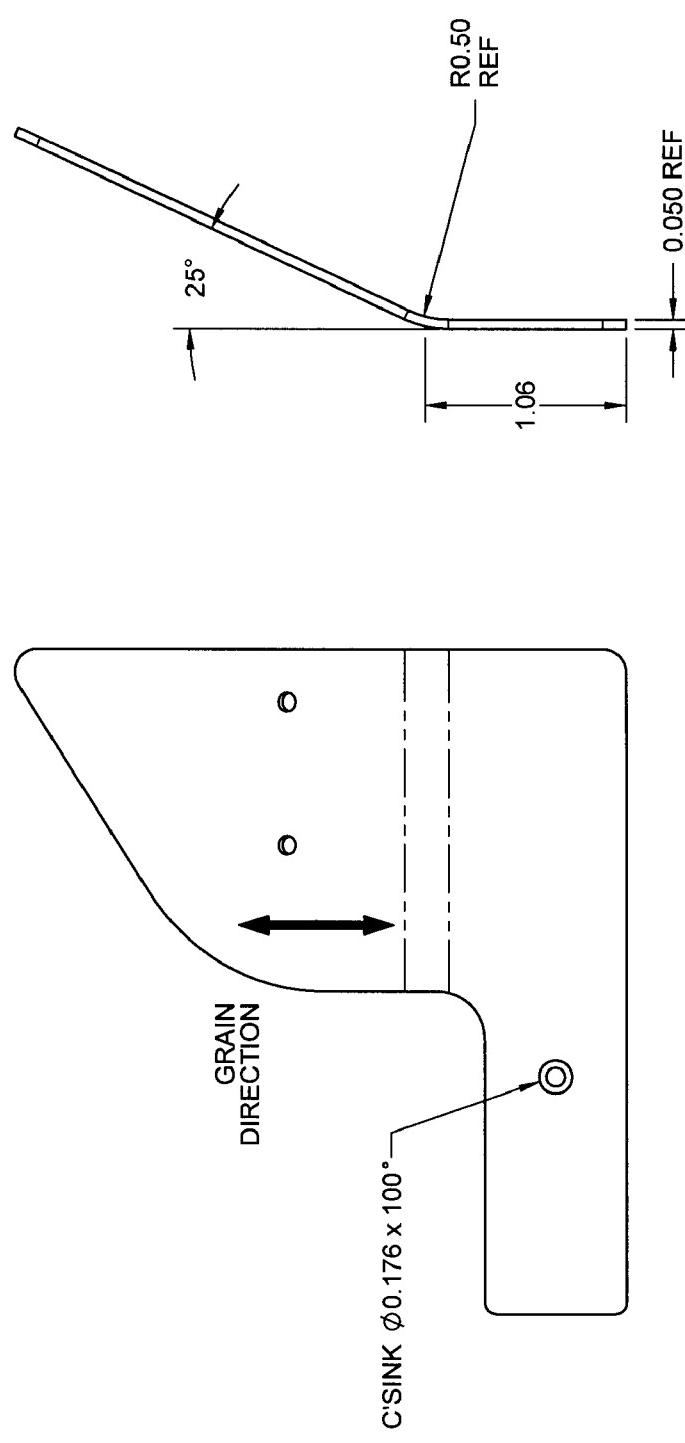
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D3697-3 SUPPORT PLATE (LH SHOWN)



D3697-4 SUPPORT PLATE (RH SHOWN)



**D3697-5 SUPPORT PLATE (LH SHOWN)
(D3697-4 SUPPORT PLATE OPPOSITE)
(MAKE FROM D3697-3F FLAT PATTERN)**

NOTES:
 1) MATERIAL: 6061-T6 (QQ-A-250/11) SHEET 0.050 THICK (REF. DART SPEC. M6061T6S.050)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.03 lbs

D3697-3F FLAT PATTERN

D3697-3F FLAT PATTERN

A	DESIGN DRAWN	RF	DART AEROSPACE LTD
	CHECKED	RF	HAWKESBURY, ONTARIO, CANADA
	MFG. APPR.	REF	DRAWING NO.
	APPROVED	REF	D3697
	DE APPR.	REF	SHEET 3 OF 3
	DATE	08.06.02	SCALE NTS

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